



Dart Aerospace Ltd.
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D5622-7
Job Sheet 183499

Accounting Job RD17-1048-01



RD18-1056-01

DAS
21
9-89

Part No: D5622-7

Job Qty: 2 ea

Part Name: Aft Wearshoe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: DWG D5622 REV.A IPP REV.A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Waterjet		SC 18/09/20
110	Waterjet	2 pcs	9/24/18	9/24/18	0.00	0.12	Waterjet1		SC 18/09/20
120	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/20
130	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC8-2		SEP 20 2018 68
140	Brake NC	2 pcs	9/24/18	9/24/18	0.12	0.02	Brake NC 1		SEP 24 2018 68
150	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC5		SEP 24 2018 68
160	Autoweld 1	2 pcs	9/24/18	9/24/18	0.00	0.06	Automated welding		18C 9-89
170	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC10		18C 9-89
180	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC5		18C 9-89
190	HandFinish	2 pcs	9/24/18	9/24/18	0.00	0.05	HandFinish4		SAK-09-DAS
200	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC3		DAS OCT 01 2018 68
210	Packaging	2 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		OCT 01 2018 9-89
220	QC21-SA	2 Ea	9/24/18	9/24/18	0.00	0.00	QC21		OCT 01 2018 21

Part Op 110 - 1-Cut D5622-7F as per Dwg D5622 Dwg Rev: A Prog Rev: A 2-Deburr if necessary 9-89
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: M138901
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: 138946
210 - LOCATION : FP001

OCT 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.2720 sf (.136 ea)	90-Start up Operation	5090403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	159	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :		MRB (QSI042) Approval																			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S111718 Part: D5622-7 Job No: 183499 Serial No/Batch: S111718 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/20/18																									
Completed By																									
Lead hand / Supervisor Approval Verification																									
QC / QA Coordinator Approval																									
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